

ABSTRACT

The invention relates to a method of brazing a Ti-Al alloy. According to the invention, a layer of nickel (2) is disposed between a part (1) which is made from titanium aluminide and a
5 brazing sheet (3), such as to enable: the aforementioned part (1) to be brazed to another metallic material (4) without the aluminium diffusing from one to the other; and a stable link with good mechanical strength to be produced. The invention can be used for the assembly of aircraft engine parts which are made
10 from titanium aluminide and nickel-based superalloy.